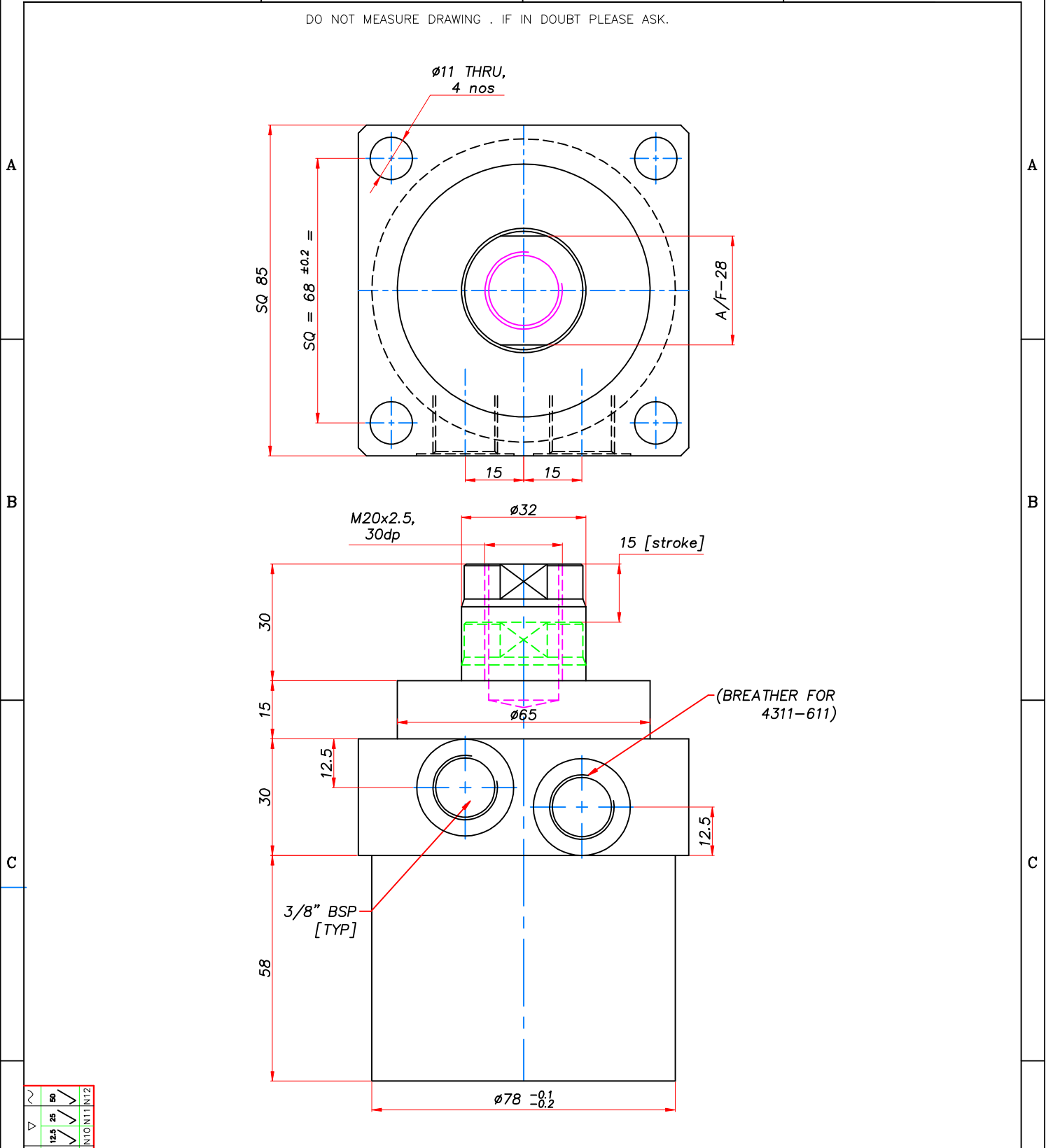


1	2	3	4
---	---	---	---



NOTE:
4311-611 – SINGLE ACTING
4311-621 – DOUBLE ACTING

D	▽▽	0.3	N9
	▽▽	3.2	N8
	▽▽	1.6	N7
	▽▽	0.8	N6
	▽▽	0.4	N5
	▽▽	0.2	N4
	▽▽	0.1	N3
	▽▽	0.05	N2
	▽▽	0.025	N1
	▽▽	0.0125	N1
<p>NOTE:</p> <p>4311-611 - SINGLE ACTING</p> <p>4311-621 - DOUBLE ACTING</p>			
<p>1</p>			
<p>2</p>			
<p>3</p>			
<p>4</p>			

D										
Surface Finish	▽▽▽▽	▽▽▽	▽▽	▽	▽	▽	▽	▽	▽	▽
Ra Value-μ	0.025 ✓	0.05 ✓	0.1 ✓	0.2 ✓	0.4 ✓	0.6 ✓	1.6 ✓	3.2 ✓	6.3 ✓	12.5 50 ✓
Roughness No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10 N11 N12